





# HEED SILOS AND EQUIPMENT

FOR ON-FOR MILLS







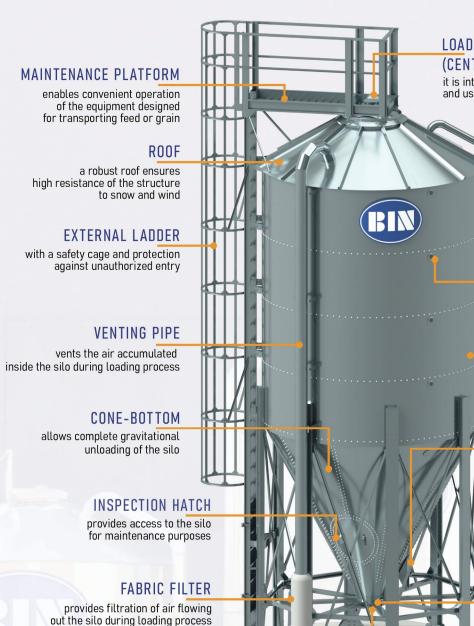


Republic of Poland Polska









#### LOADING INLET

(CENTRAL OR UNIVERSAL)

it is intended for connecting loading equipment and using the entire operational volume of the silo

#### LOADING PIPE

intended for pneumatic loading from feed transporting vehicles

#### SIGHT GLASSES

to inspect the feed quantity

#### SILO SHELL

made of flat sheets of galvanized steel

#### **BAG FILLING DEVICE**

dedicated for unloading silos to bags, sacks, wheelbarrows, feed trolleys

#### QUICK COUPLING

allows to connect any feed transporting vehicles

#### OUTLET

intended to unload the silo with feed conveyors or feed trolleys

#### DISCHARGE SHUTTER

allows to regulate the amount of unloaded feedstuff

Please note that equipment varies depending on the silo model.



flat sheets of galvanized steel enable self-cleaning of the silo



cone with internal angle of the 55° prevents the feed from getting clogged



the use of a fabric filter prevents dusting and spreading feedstuff around the silo

venting the silo

during pneumatic loading

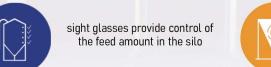


braces and columns stabilize the silo structure

quick coupling mounted on the

loading pipe ensures efficient

loading of the feed



es provide control of access to interior space for amount in the silo service purposes



3,6mm-thick bends made of steel extend lifetime of the loading pipe

# MODELS OF FEED SILOS:

		an	H						
		PBIN3	PBIN5	PBIN9	PBIN12	PBIN15	PBIN21	PBIN26	PBIN31
LOAD CAPACITY (t)*	feedstuff ρ=650 kg/m³	3,25	5	9,2	12,2	15,1	21,2	26,1	31
	wheat ρ=750 kg/m³	3,75	5,8	10,6	14	17,4	24,5	30,1	35,8
	pellets ρ=580 kg/m³	2,9	4,5	8,2	10,9	13,5	18,9	23,3	27,7
\	/OLUME (m³)	5	7,7	14,1	18,7	23,2	32,6	40,1	47,7
+	HEIGHT (m)**	3,81	4,79	5,34	6,29	7,24	7,26	8,21	9,16
D	IAMETER (m)	1,91	1,91	2,48	2,48	2,48	3,18	3,18	3,18
W	/EIGHT (kg)***	260	310	770	860	950	1490	1605	1720

<sup>\*</sup> actual load capacity of the material accumulated in the silo depends on, among others, way of loading, bulk properties of the material, permissible maximum loading of the silo etc.

- WE PROVIDE FREE DESIGN DOCUMENTATION OF THE SILOS AND FREE GUIDELINES FOR PREPARING FOUNDATION SLABS.
- THE SILOS ARE DESIGNED ACCORDING TO THE EUROPEAN CONSTRUCTION STANDARDS CALLED EUROCODES.
- DELIVERY UP TO FOUR WEEKS DEPENDING FROM SILO SIZE AND STOCK AVAILABILITY.
- WE PROVIDE DELIVERY AND AUTHORISED INSTALLATION (IF ORDERED EXTRA) IN CERTAIN LOCATION.

# **EDVICE EQUIPMENT OF FEED SILOS:**

#### PBIN3 / PBIN5 / PBIN9 / PBIN12 / PBIN15

#### STANDARD:

- universal loading inlet
- inspection hatch
- sight glasses
- fabric filter
- loading pipe with a quick-coupling
- venting pipe

#### OPTIONAL:

- discharge shutter Ø200 mm in the hopper
- discharge shutter Ø400 mm in the hopper
- discharge shutter to slope conveyor Ø100 mm or Ø140 mm
- bag filling device

Assembly process of feed silos – models PBIN3, PBIN5, PBIN9, PBIN12 and PBIN15 is organized in our factory. Mounted silos are transported by special means of transport and placed on a foundation slab at the customer's site. Alternatively, customers can purchase feed silo in elements to be mounted by the local company authorised by the manufacturer.

#### PBIN21 / PBIN26 / PBIN31

#### STANDARD:

- central loading inlet
- inspection hatch
- sight glasses

#### OPTIONAL:

- fabric filter
- loading pipe with a quick-coupling
- venting pipe
- discharge shutter Ø200 mm in the hopper
- discharge shutter Ø400 mm in the hopper
- discharge shutter to slope conveyor Ø100 mm or Ø140 mm
- bag filling device
- ladder and maintenance platform

Feed silos - models PBIN21, PBIN26 and PBIN31 are delivered to the customers in parts. These silos must be mounted on a foundation slab at the customer's site. Such service is provided by installation team authorised by the manufacturer.

<sup>\*\*</sup> height measured from the surface of foundation to the loading inlet (central or universal) located on the top of silo

<sup>\*\*\*</sup> net weight of the silo components

# LOOSE FEED MIXERS

- Loose feed mixers models: MS-650, MS-1000 and MS-2000 are dedicated for the preparation of loose feed mixtures for farm animals.
- Fabric filters are necessary during loading with the hammer mill. They can be mounted on the connecting ports located on side of the mixer or on top of the mixer.
- The MS-650, MS-1000 and MS-2000 mixers differ in their useful volume. Equipment of all models is the same.



MODEL	MS-650
USEFUL VOLUME	1300 litres
LOAD CAPACITY	650 kg
TOTAL HEIGHT	2,35 m
DIAMETER OF CYLINDRICAL PART	1,44 m
MINIMUM HEIGHT OF THE ROOM	2,60 m
DIAMETER OF LOADING PORT	Ø 100 mm
AREA OF FABRIC FILTERS	3,6 m <sup>2</sup>
ENGINE POWER	1,5 kW
POWER SUPPLY VOLTAGE	3x400V/50Hz
APPROXIMATE MIXING TIME	~ 20 min
WEIGHT	227 kg



MODEL	MS-1000
USEFUL VOLUME	2000 litres
LOAD CAPACITY	1000 kg
TOTAL HEIGHT	2,71 m
DIAMETER OF CYLINDRICAL PART	1,44 m
MINIMUM HEIGHT OF THE ROOM	2,95 m
DIAMETER OF LOADING PORT	Ø 100 mm
AREA OF FABRIC FILTERS	3,6 m <sup>2</sup>
ENGINE POWER	1,5 kW
POWER SUPPLY VOLTAGE	3x400V/50Hz
APPROXIMATE MIXING TIME	~ 20 min
WEIGHT	247 kg



MODEL	MS-2000
USEFUL VOLUME	4000 litres
LOAD CAPACITY	2000 kg
TOTAL HEIGHT	3,50 m
DIAMETER OF CYLINDRICAL PART	1,72 m
MINIMUM HEIGHT OF THE ROOM	3,75 m
DIAMETER OF LOADING PORT	Ø 100 mm
AREA OF FABRIC FILTERS	3,6 m <sup>2</sup>
ENGINE POWER	3,0 kW
POWER SUPPLY VOLTAGE	3x400V/50Hz
APPROXIMATE MIXING TIME	~ 20 min
WEIGHT	361 kg



## INTAKE HOPPER FOR FEED MIXER

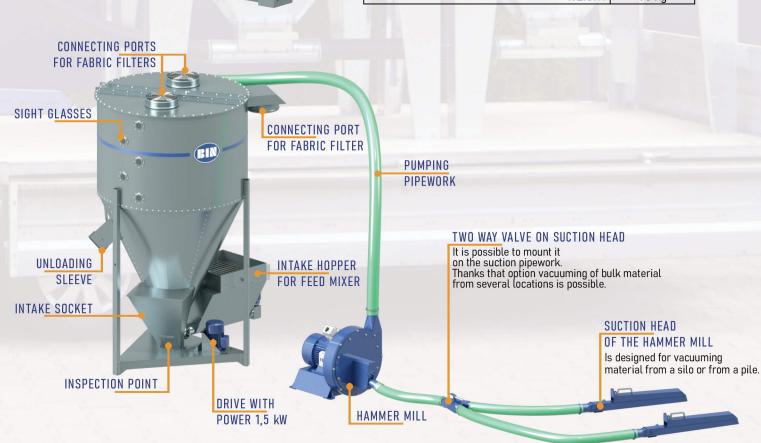
HAMMER MILL

It is dedicated for filling MS-650, MS-1000 and MS-2000 mixers with low flowability components, such as bran, which is difficult to load through the loading inlet.

SUCTION

**PIPEWORK** 





# FEED CONTAINERS

- They are used to store compound feed with a density not exceeding 750 kg/m³.
- They can be used individually or in a set of several pieces.
- They are designed for loading and unloading by universal spiral conveyors model UPS-78.
- Other methods of filling and emptying containers are permissible, e.g. loading with downpipes and gravity unloading.
- Permissible load of the container is 1200 kg (container with extension 1750 kg).
- Useful volume of the container is 1600 litres (container with extension 2350 litres).
- Feed containers are intended for self-assembly.
- They have been designed for indoor use.

### FEED CONTAINER 1600 LITERS **EXTENSION OF FEED CONTAINER** PIPE Ø90 **EXTENSION** INLET SHUTTER LENGTH 1,2m OF FEED CONTAINER SIGHT GLASSES SIGHT GLASSES The extension increases volume of the container 256cm by 750 litres (by 550 kg). HANDLE OF THE INLET SHUTTER PIPE Ø90 LENGTH 1,2m SHUTTER

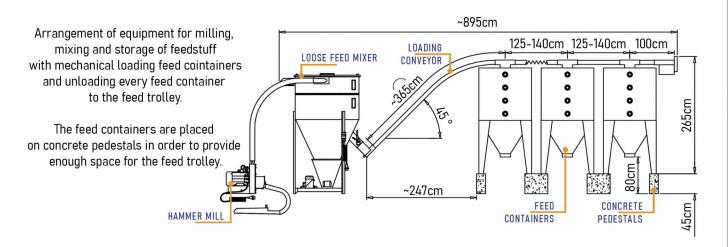
## **IN UNIVERSAL SPIRAL CONVEYOR**

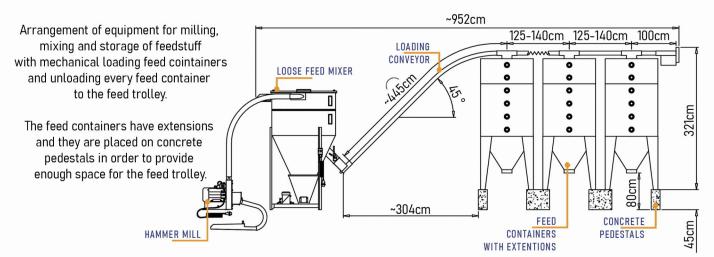
123cm

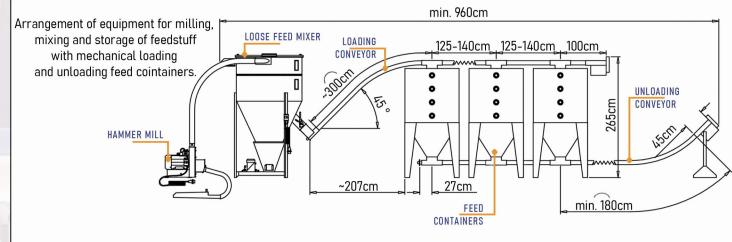
	MODEL	UPS-78	DIVITE HEAD
P	OWER ENGINE	0,75 kW	PIPE WITH BEND
POWER SUF	PPLY VOLTAGE	3x400V	PIPE WITH BENU
	FREQUENCY	50Hz	
INTERNAL DIAM	ETER OF PIPE	84 mm	
NOMINAL P	ERFORMANCE	1-2,5 t/h	DRIVE HEAD
MAXIMUM SF	PIRAL LENGTH	12 m	
Universal spiral is used for loadi of feed containe produced by BIN	ng and unloa rs	A ///	NTAKE HOPPER
One conveyor ca up to 5 containe			

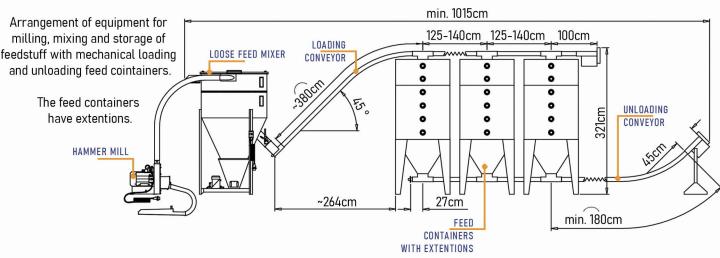
DRIVE HEAD

# GOOD EXAMPLES OF ORGANIZING ROOM FOR FEED MILLING AND MIXING ON FARM









### PLEASE FIND OUR FULL OFFER:

FLAT BOTTOM SILOS FOR GRAIN STORAGE

HOPPER SILOS FOR GRAIN STORAGE

**DEVICES FOR GRAIN TRANSPORTATION** 

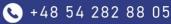
**AGRICULTURAL SHEDS** 





BIN Sp. z o.o.

ul. Narutowicza 12 87-700 Aleksandrów Kujawski POLAND



@ export@bin.agro.pl

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