





# HEEU SILOS AND EQUIPMENT

FOR ON-FOR MILLS















## MAINTENANCE PLATFORM

enables convenient operation of the equipment designed for transporting feed or grain

### ROOF

a robust roof ensures high resistance of the structure to snow and wind

## EXTERNAL LADDER

with a safety cage and protection against unauthorized entry

## VENTING PIPE

vents the air accumulated inside the silo during loading process

## CONE-BOTTOM

allows complete gravitational unloading of the silo

## INSPECTION HATCH

provides access to the silo for maintenance purposes

### **FABRIC FILTER**

provides filtration of air flowing out the silo during loading process

## LOADING INLET (CENTRAL OR UNIVERSAL)

it is intended for connecting loading equipment and using the entire operational volume of the silo

## LOADING PIPE

intended for pneumatic loading from feed transporting vehicles

## SIGHT GLASSES

to inspect the feed quantity

### SILO SHELL

made of flat sheets of galvanized steel

## BAG FILLING DEVICE

dedicated for unloading silos to bags, sacks, wheelbarrows, feed trolleys

## QUICK COUPLING

allows to connect any feed transporting vehicles

## OUTLET

intended to unload the silo with feed conveyors or feed trolleys

### DISCHARGE SHUTTER

allows to regulate the amount of unloaded feedstuff

Please note that equipment varies depending on the silo model.



flat sheets of galvanized steel enable self-cleaning of the silo



venting the silo during pneumatic loading



quick coupling mounted on the loading pipe ensures efficient loading of the feed



cone with internal angle of the 55° prevents the feed from getting clogged



the use of a fabric filter prevents dusting and spreading feedstuff around the silo



braces and columns stabilize the silo structure



sight glasses provide control of the feed amount in the silo



access to interior space for service purposes



3,6mm-thick bends made of steel extend lifetime of the loading pipe



## MODELS OF FEED SILOS:

















		H	H	地	地	图	性倒		
		PBIN3	PBIN5	PBIN9	PBIN12	PBIN15	PBIN21	PBIN26	PBIN31
TY (t)*	feedstuff ρ=650 kg/m³	3,25	5	9,2	12,2	15,1	21,2	26,1	31
CAPACITY (t)*	wheat ρ=750 kg/m³	3,75	5,8	10,6	14	17,4	24,5	30,1	35,8
LOAD	pellets ρ=580 kg/m³	2,9	4,5	8,2	10,9	13,5	18,9	23,3	27,7
VOLUME (m³)		5	7,7	14,1	18,7	23,2	32,6	40,1	47,7
HEIGHT (m)**		3,81	4,79	5,34	6,29	7,24	7,26	8,21	9,16
DIAMETER (m)		1,91	1,91	2,48	2,48	2,48	3,18	3,18	3,18
WI	EIGHT (kg)***	260	310	770	860	950	1490	1605	1720

<sup>\*</sup> actual load capacity of the material accumulated in the silo depends on, among others, way of loading, bulk properties of the material, permissible maximum loading of the silo etc.

<sup>\*\*\*</sup> net weight of the silo components



WE PROVIDE FREE DESIGN DOCUMENTATION OF THE SILOS AND FREE GUIDELINES FOR PREPARING FOUNDATION SLABS.



THE SILOS ARE DESIGNED ACCORDING TO THE EUROPEAN CONSTRUCTION STANDARDS CALLED EUROCODES.



DELIVERY UP TO FOUR WEEKS DEPENDING FROM SILO SIZE AND STOCK AVAILABILITY.



WE PROVIDE DELIVERY AND AUTHORISED INSTALLATION (IF ORDERED EXTRA) IN CERTAIN LOCATION.



## EIN EQUIPMENT OF FEED SILOS:

#### PBIN3 / PBIN5 / PBIN9 / PBIN12 PBIN15

### STANDARD:

- universal loading inlet
- inspection hatch
- sight glasses
- fabric filter
- loading pipe with a quick-coupling
- venting pipe

### OPTIONAL:

- discharge shutter 0200 mm in the hopper
- discharge shutter Ø400 mm in the hopper
- discharge shutter to slope conveyor 0100 mm or 0140 mm
- bag filling device

#### PBIN21 PBIN26 PBIN31

### STANDARD:

- central loading inlet
- inspection hatch
- sight glasses

### OPTIONAL:

- fabric filter
- loading pipe with a quick-coupling
- venting pipe
- discharge shutter 0200 mm in the hopper
- discharge shutter Ø400 mm in the hopper
- discharge shutter to slope conveyor 0100 mm or 0140 mm
- bag filling device
- ladder and maintenance platform

Assembly process of feed silos - models PBIN3, PBIN5, PBIN9, PBIN12 and PBIN15 is organized in our factory. Mounted silos are transported by special means of transport and placed on a foundation slab at the customer's site. Alternatively, customers can purchase feed silo in elements to be mounted by the local company authorised by the manufacturer.

Feed silos - models PBIN21, PBIN26 and PBIN31 are delivered to the customers in parts. These silos must be mounted on a foundation slab at the customer's site. Such service is provided by installation team authorised by the manufacturer.

<sup>\*\*</sup> height measured from the surface of foundation to the loading inlet (central or universal) located on the top of silo

## LOOSE FEED MIXERS

- Loose feed mixers models: MS-650, MS-1000 and MS-2000 are dedicated for the preparation of loose feed mixtures for farm animals.
- Fabric filters are necessary during loading with the hammer mill. They can be mounted on the connecting ports located on side of the mixer or on top of the mixer.
- The MS-650, MS-1000 and MS-2000 mixers differ in their useful volume. Equipment of all models is the same.



MODEL	MS-650
USEFUL VOLUME	1300 litres
LOAD CAPACITY	650 kg
TOTAL HEIGHT	2,35 m
DIAMETER OF CYLINDRICAL PART	1,44 m
MINIMUM HEIGHT OF THE ROOM	2,60 m
DIAMETER OF LOADING PORT	Ø 100 mm
AREA OF FABRIC FILTERS	3,6 m <sup>2</sup>
ENGINE POWER	1,5 kW
POWER SUPPLY VOLTAGE	3x400V/50Hz
APPROXIMATE MIXING TIME	~ 20 min
WEIGHT	227 kg



	MODEL	MS-1000	
USE	FUL VOLUME	2000 litres	
LO	AD CAPACITY	1000 kg	
T	OTAL HEIGHT	2,71 m	
DIAMETER OF CYLINE	DRICAL PART	1,44 m	
MINIMUM HEIGHT (	F THE ROOM	2,95 m	
DIAMETER OF LO	ADING PORT	Ø 100 mm	
AREA OF FAE	RIC FILTERS	3,6 m <sup>2</sup>	
EN	GINE POWER	1,5 kW	
POWER SUP	PLY VOLTAGE	3x400V/50Hz	
APPROXIMATE	MIXING TIME	~ 20 min	
	WEIGHT	247 kg	



MODEL	MS-2000
USEFUL VOLUME	4000 litres
LOAD CAPACITY	2000 kg
TOTAL HEIGHT	3,50 m
DIAMETER OF CYLINDRICAL PART	1,72 m
MINIMUM HEIGHT OF THE ROOM	3,75 m
DIAMETER OF LOADING PORT	Ø 100 mm
AREA OF FABRIC FILTERS	3,6 m <sup>2</sup>
ENGINE POWER	3,0 kW
POWER SUPPLY VOLTAGE	3x400V/50Hz
APPROXIMATE MIXING TIME	~ 20 min
WEIGHT	361 kg



BIN



MODEL	RB/KORPUS
RATED VOLTAGE	400 V
ENGINE POWER	11 kW
TYPE OF SIEVES	slotted sieves, two-piece sieves
SLOT PITCH IN SIEVES	1,2; 1,5; 2,0; 2,5; 3,0 mm
OUTPUT	up to 1000 kg/h
WEIGHT	230 kg

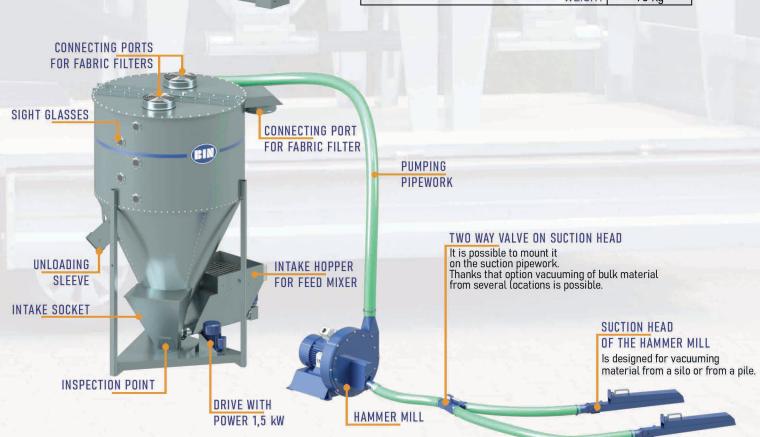
Standard version of the hammer mill is equipped with the sieve of 1,5 mm slot pitch.

## INTAKE HOPPER FOR FEED MIXER

It is dedicated for filling MS-650, MS-1000 and MS-2000 mixers with low flowability components, such as bran, which is difficult to load through the loading inlet.



MODEL	MS-KOSZ
USEFUL VOLUME	140 litres
LOAD CAPACITY (at a mixture density of 0,5 kg per litre)	70 kg
TOTAL HEIGHT	0,685 m
DIAMETER OF LOADING PORT	Ø 100 mm
ENGINE POWER	0,55 kW
POWER SUPPLY VOLTAGE	3x400V/50Hz
APPROXIMATE DELIVERY TIME OF ONE PORTION	~ 2 min
WEIGHT	75 kg



## FEED CONTAINERS

- They are used to store compound feed with a density not exceeding 750 kg/m<sup>3</sup>.
- They can be used individually or in a set of several pieces.
- They are designed for loading and unloading by universal spiral conveyors model UPS-78.

SPIRAL

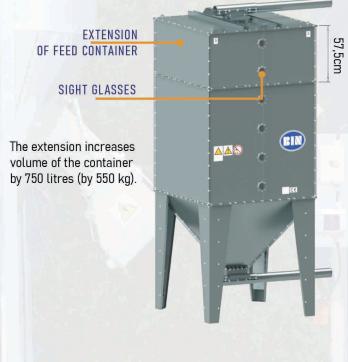
INTAKE HOPPER

- Other methods of filling and emptying containers are permissible, e.g. loading with downpipes and gravity unloading.
- Permissible load of the container is 1200 kg (container with extension 1750 kg).
- Useful volume of the container is 1600 litres (container with extension 2350 litres).
- Feed containers are intended for self-assembly.
- They have been designed for indoor use.

#### FEED CONTAINER 1600 LITERS BIV



#### EXTENSION OF FEED CONTAINER BIV



## UNIVERSAL SPIRAL CONVEYOR

MODEL	UPS-78
POWER ENGINE	0,75 kW
POWER SUPPLY VOLTAGE	3x400V
FREQUENCY	50Hz
INTERNAL DIAMETER OF PIPE	84 mm
NOMINAL PERFORMANCE	1-2,5 t/h
MAXIMUM SPIRAL LENGTH	12 m

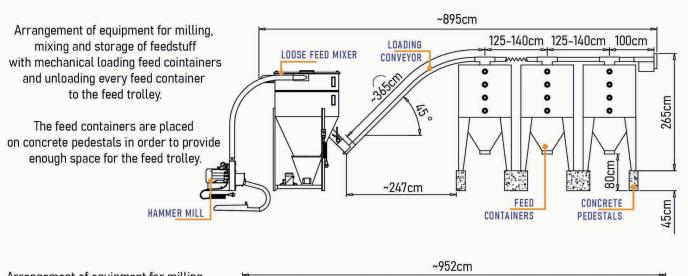
Universal spiral conveyor is used for loading and unloading of feed containers produced by BIN.

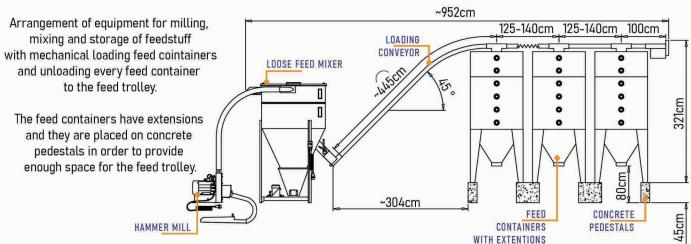
One conveyor can work with up to 5 containers lined up in series.

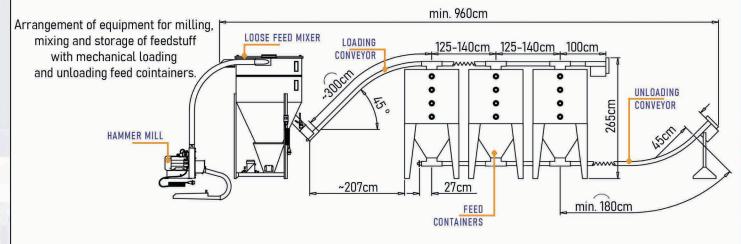


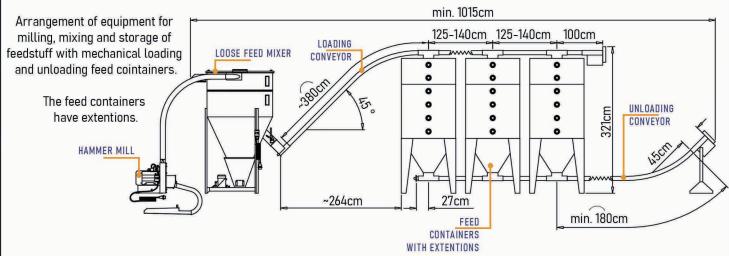
## BIN

## GOOD EXAMPLES OF ORGANIZING ROOM FOR FEED MILLING AND MIXING ON FARM









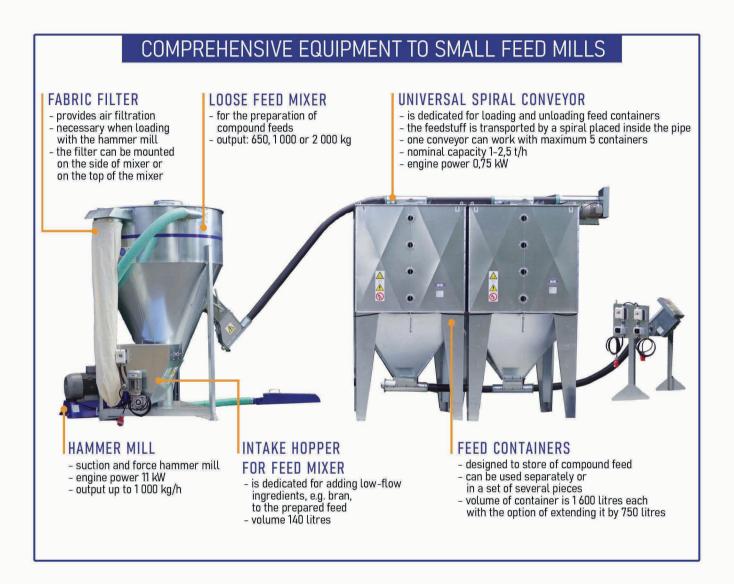
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FLAT BOTTOM SILOS FOR GRAIN STORAGE

HOPPER SILOS FOR GRAIN STORAGE

**DEVICES FOR GRAIN TRANSPORTATION** 

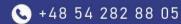
AGRICULTURAL SHEDS





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